

BULLETIN 33700

MWM DIESEL ENGINE

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Prepared for: Industry

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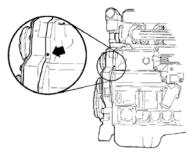
BULLETIN MWM Diesel Engine

GE Mining advises the following relating to MWM Diesel (MDR114056DES) powered MineCruisers, PETS and Graders.

Action recommended: Inspection, maintenance and surveillance

GE Mining recommends that the MWM engine system maintenance include;

- Inspection of engine system hosing including turbo saviour hoses for security, integrity and deterioration
- Maintain cleanliness of the engine bay including water pump tell-tale drain hole



- Engine oil sampling and analysis to follow trending of contamination or wear.
- Engine oil change at 250 hour intervals as maintenance manual schedule
- Care to ensure that no contamination is introduced during filter change
- Use of genuine OEM filters

Communication: Product improvements

Options are now available to improve the MWM engine system as follows:

- Turbo Saviour hose security improvement
- Water pump tell-tale drain improved ingress protection
- Remote Oil Filter for improved maintainability and cleanliness
- Modified oil Sump with baffle modification to improve engine oil stability during accelerations.

Action recommended: Modification

GE recommends that the modifications to improve the diesel engine system integrity be planned or made at the next scheduled major service.

Logistics: Please contact GE Mining if further assistance is required. Dave Leggett 0448375705 Kurt Hartwell 0429995155